## Claim Amendments:

Please amend the claims as indicated:

- (Currently Amended) A method of exposing a target material to an ion beam in an ion implantation system, the method comprising the steps of:

   detecting an ion beam at a first location with a first detector;
   detecting the ion beam at a second location with a second detector at the same time as the first detector;
   quantifying an amount of ion beam neutralization based upon a measurement deviation between the first detector and the second detector; and
   controlling a characteristic of the ion beam of the implantation system based upon the
- 2. (Original) The method of claim 1, wherein the target material is a semiconductor substrate.
- 3. (Original) The method of Claim 1, wherein the target material is any substance to be implanted using the ion beam.

amount of ion beam neutralization.

- 4. (Cancelled)
- 5. (Original) The method of claim 1, wherein a characteristic is selected from a group consisting of: beam current, beam energy, beam scan rate, vacuum, gas pressure, and ion dose.

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- 6. (Currently Amended) The method of claim 1, wherein the step of quantifying includes:

  determining a reference ratio at a first ion beam current at a first location at the first

  location of a processing chamber and a second location the second location of a processing chamber, wherein the first location is further from a first target of the ion beam than the second location;
  - determining a current ratio of a second ion beam current at the first location and the second location, wherein the second ion beam current is being used to process a second target;
  - determining a charge neutralization component of the ion beam at the second target location based on the reference ratio and the current ratio.
- 7. (Original) The method of Claim 6, wherein the reference ratio is determined when a relatively high-level, stable vacuum exists along the ion beam line and no target material is present.
- 8. (Original) The method of Claim 6, wherein the reference ratio is determined at the beginning of implantation when a relatively high-level, stable vacuum exists along the ion beam line and target material is present.
- 9. (Original) The method of claim 1, wherein the step of controlling includes: modifying the ion dose based upon the charge neutralization component to create a total dose; and adjusting a process parameter based on the total dose.
- 10. (Original) The method of claim 9, wherein a process parameter is selected from a group consisting of: beam current, beam energy, beam scan rate, vacuum, gas pressure, and ion dose.
- 11. (Currently Amended) The method of Claim 4Claim 1, wherein the second device is fixed in place and sited adjacent to the target position.
- 12. (Currently Amended) The method of Claim 4Claim 1, wherein the second device is moveable and sited adjacent to the target position during measurement.

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- 13. (Currently Amended) The method of Claim 4Claim 1, wherein the second device is fixed in place and sited behind the target position.
- 14. (Currently Amended) The method of Claim 4 Claim 1, wherein the second device is moveable and sited behind the target position.
- 15. (Currently Amended) The method of Claim 4Claim 1, wherein the second device is sited along the beam path to the target position.
- 16. (Original) The method of Claim 6, wherein the reference ratio is in the range of approximately 100:1 to 1:1.
- 17. (Currently Amended) The method of claim 16, wherein the range of the reference ratio is dependent upon the location of the first device a first detector with reference to the second devicea second detector.
- 18. (Original) The method of Claim 16, wherein the reference ratio may be a previously stored value retrieved from control software.
- 19. (Currently Amended) A system comprising:

memory;

- a processor operably connected to said memory;
- a program of instructions, said program of instructions including instructions to receive a first measurement from a first detector and to receive a second measurement from a second detector, and to manipulate said processor to:
- quantify an amount of ion beam neutralization <u>based upon a measurement deviation</u>

  <u>between the first detector and the second detector, wherein the first detector and the second detector measure an ion beam at the same time; and</u>
- control a characteristic of the ion beam of an ion implantation system based upon the amount of ion beam neutralization.
- 20. (Cancelled)

- 21. (Original) The system of claim 19, wherein a characteristic is selected from a group consisting of: beam current, beam energy, beam scan rate, vacuum, gas pressure, and ion dose.
- 22. (Original) The system of claim 19, wherein the step of quantifying includes: determining a reference ratio at a first ion beam current at a first location of a processing

chamber and a second location of a processing chamber, wherein the first location

is further from a first target of the ion beam than the second location;

determining a current ratio of a second ion beam current at the first location and the second location, wherein the second ion beam current is being used to process a second target;

determining a charge neutralization component of the ion beam at the second target location based on the reference ratio and the current ratio.

- 23. (Original) The system of claim 19, wherein the step of controlling includes:

  modifying the ion dose based upon the charge neutralization component to create a total dose; and
  adjusting a process parameter based on the total dose.
- 24. (Original) The system of claim 23, wherein a process parameter is selected from a group consisting of:

beam current, beam energy, beam scan rate, vacuum, gas pressure, and ion dose.

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